

HSI



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Specification

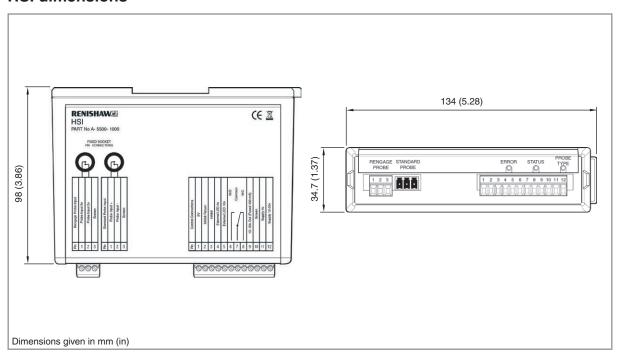
Principal application	The HSI processes signals from RENGAGE™ probes or standard hard-wired probes and
	converts them into machine outputs, which are then transmitted to the CNC controller.
Transmission type	Hard-wired
Probes per system	One
Compatible probes	MP250, LP2, TS27R, TS34 and RP3
Supply voltage	12 Vdc to 30 Vdc
Supply current	40 mA @ 12 V, 23 mA @ 24 V
Output signal	Probe status
	Voltage-free solid-state relay (SSR) output, configurable normally open or normally
	closed.
Input/output protection	Supply protected by resettable fuse.
	Outputs protected by overcurrent protection circuit.
Diagnostic LEDs	Error, status and probe type.
	Connection provided for remote device (LED or buzzer).
Probe vibration filter	On MP250 a trigger delay circuit (8 ms) helps to reduce false triggers caused by machine
	vibration
Mounting	DIN rail mounting. Alternative mounting using screws.
Operating temperature	+5 °C to +55 °C (+41 °F to +131 °F)

For further information, and the best possible application and performance support, please contact Renishaw or visit www.renishaw.com/hsi

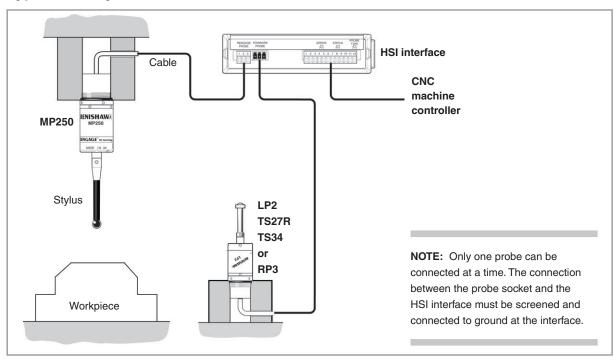
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HSI dimensions



Typical HSI system



Spare parts and accessories

A full range of spare parts and accessories is available. Please contact Renishaw for a full list.

For worldwide contact details, visit www.renishaw.com/contact

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